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**(54) PREPARATION OF
INTEGRALLY BLOW-
MOLDED PIECE**

(57) Abstract:

PURPOSE: To prepare voidfree pad material by a method wherein resin flow in a blow mold is adjusted by a baffle plate with notches and the corner sides of a mold corner member to prevent the resin from stagnating.

CONSTITUTION: The baffle plate 5 with notches 5a..., 5b..., etc. is inserted previously into the conver

member 1. Foam material is injected gradually into the cover member 1 and expanded. Then, the flow of the foam material is moved forcibly by the baffle plate 5 with notches toward the corner part 3a of the rise part. Stagnant expanded gas is extruded by this forced adjustment in order not to produce voids 4'. In this manner, the pad material 4 free from defects such as voids etc. can be produced.

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